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GARAGE DOOR STATIC PRESSURE TEST REPORT

Garage Door No.:	IRC-1216-140-24		Test Date:	8/13/2012		Project No.:	12-075			
Design Pressures:	+29.7 psf, -33.8 psf		Report Date:	11/3/2020		Model #	1200			
Test Pressures:	+44.6 psf, -50.7 psf		Test Location:	Amarr Garage Doors, Winston-Salem, NC						
ASCE 7-16 Criteria:	Up to 5 Feet of Door Width in Zone 5; Any Roof Slope; Enclosed Building									
	Exp. B, 30' MRH		Exp. C, 15' MRH		Exp. C, 25' MRH		Exp. D, 15' MRH		Exp. D, 25' MRH	
	181 mph		164 mph		156 mph		149 mph		143 mph	
Witnessed By:	Brandon Gentle - Amarr Garage Doors; Thomas L. Shelmerdine, PE - Structural Solutions, P.A.									

Description of Test Specimen:

A 16'-0" wide x 7'-0" high residential steel sectional garage door, one (1) section wide by four (4) sections high, each section being 2" thick by 21" high, 24/27 gauge (front/back) galvanized steel sheet. Each section was reinforced with 4 1/2" 20 gauge galvanized steel R-trusses, two on the bottom section and one on all other sections. The door sections were connected together with one (1) 14 gauge galvanized steel end hinge at each end stile and one (1) 14 gauge galvanized steel center hinge at three interior stiles as shown on the drawing. Garage door Model 1200 manufactured by Amarr Garage Doors was used in the test. The test unit is further described on Drawing IRC-1216-140-24.

Manner of Testing:

This test was conducted at Amarr Garage Doors in Winston-Salem, NC, which is accredited by the American Association for Laboratory Accreditation, Certificate #2595.01. The specimen was tested for static pressure structural performance in substantial conformance with the procedures described in DASMA 108 "Standard Method for Testing Sectional Garage Doors - Determination of Structural Performance Under Uniform Static Air Pressure Difference", and ASTM E330 "Standard Test Method for Structural Performance of Exterior Windows, Curtain Walls, and Doors by Uniform Static Air Pressure Difference". Both positive and negative pressures were tested. The specimen was installed in an enclosure measuring approximately 5' deep, 9' high, and 25' long. The enclosure was framed with shop welded structural steel square tubing and covered with 3/4" thick plywood. The door was covered with 2 mil plastic sheeting to prevent leakage of air pressure. One pressure blower was attached to the enclosure with flexible ducting to provide the positive and negative pressures. Pressure transducers connected to a computer were used to measure and record the pressures in the enclosure.

Test Procedure:

The specimen was subjected to the above pressures for the following durations. Positive pressure was applied on the exterior face of the door first, and then negative pressure was applied.

- Step 1: Preload the door to 50% of the Design Pressure and hold for 10 seconds. Step 2: Unload the door for 1 to 5 minutes.
Step 3: Load the door to 100% of the Design Pressure and hold for 60 seconds. Step 4: Unload the door for 1 to 5 minutes.
Step 5: Load the door to 150% of the Design Pressure (which equals 100% of the Test Pressure) and hold for 10 seconds.
Step 6: Repeat 1 through 5 above for negative pressure.

Observations:

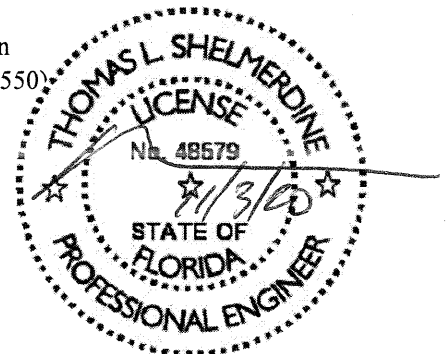
No failures occurred as a result of the noted loadings. The door remained operable after both positive and negative tests.

Summary:

A 16'-0"x7'-0" Model 1200 as described on drawing IRC-1216-140-24 meets or exceeds the testing criteria as described above. By comparison to the construction of the 16'-0"x7'-0" Model 1200, the following doors also meet or exceed the above testing criteria, when constructed in accordance with drawing IRC-1216-140-24:

- 16' x 7' Model 1550 doors, which have an alternate embossment pattern in the skin
- Short, Long, Flush, and Oak Summit Panels, which are alternate embossment patterns in the skin
- Heritage 3000 doors (which are Model 1200), and Oak Summit 3000 doors (which are Model 1550)
- Model 1200 and Model 1550 doors up to 16'-0" wide and up to 14'-0" high

Submitted By:



STRUCTURAL SOLUTIONS, P.A. (Florida: dba Structural Solutions of North Carolina, Inc., Firm #29412)

Thomas L. Shelmerdine, PE (NC PE #14654; Florida PE #0048579)

5921-G West Friendly Avenue ■ Greensboro, North Carolina 27410 ■ (336) 856-2686 ■ Fax (336) 856-2687 ■ NC Firm #C-1096